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MODEL 620 MOTOR SERVICE KIT **KIT #0022687SK**

TOOLS NEEDED

Phillips Screw Driver
10mm Socket wrench or driver
7mm wrench or driver
Pliers

PARTS INCLUDED

Motor- Part #0022687

1. Unplug the unit from the outlet
2. Remove back panel (remove 8 Phillips screws.)
3. Remove heating element guard (remove 4 Phillips screws. 2 top/2 bottom)
4. Remove blower fan washer
5. Remove the 3 Phillips head screws that surround the motor shaft at the back of the unit.
6. Unplug the 2 motor wire terminals from the wire harness

****Preparing the replacement motor for attachment****

1. Remove the insulation pad from the mounting plate
2. Remove the motor mount plate from the 3 prong bracket
3. Remove the 2 C-clips and washer from the motor shaft
4. Remove the cooling fan blade. Be sure to mark the fan blade out or up to assure proper reassembly (if blade is mounted wrong the air will not circulate correctly.)
5. Remove the inner washer and C-clip
6. Remove the 3 prong bracket
7. Reassemble the components from the old motor to the replacement motor
8. Reattach the back panel
9. Plug unit in. Unit is now ready for operation.