

**MODEL 425 COOLING MOTOR KIT**  
**KIT #0023020SK**

**TOOLS NEEDED:**

Phillips Screwdriver  
Wire Snipper  
7 mm or 9/32 Wrench or Socket

**PARTS INCLUDED:**

Cooling Motor - 0023020  
Cable Strap - 009595 (qty 2)

**Installation Instructions:**

- 1) Unplug oven from outlet.
  - 2) Remove the clean-out tray and pizza grill assembly.
  - 3) Turn oven over. To remove base panel, remove (6) phillips head screws (2 on either end, and one each on the front and back).
  - 4) Locate the cooling fan in the mechanical area of the oven. Snip off the plastic strap clamps that hold the black and red wires coming from the cooling motor.
  - 5) Remove (4) hex nuts that hold the cooling fan to bracket. Use either a 7mm or a 9/32 wrench or socket (Note: in some extreme cases a small screw driver may be needed to hold the screw head from turning). Keep nuts for re-assembly.
  - 6) Lift cooling fan out of oven. Trace red and black wires back to control board. Pull fan plug from control board. Discard fan.
- \* **Replace cooling fan with authorized Wisco parts only.**
- 7) Slide replacement cooling fan over the (4) four mounting screws. Pay close attention that the fan needs to blow out. Either find the arrow direction molded into the side of the cooling fan or be sure the decal in the center of the fan faces out toward the louvers. Tighten cooling fan down with (4) four nuts removed earlier.
- \* **Important, before plugging cooling fan back into control board. Either wrap or tuck cooling fan wires away from the inner housing or rewire tie to other wires.**
- 8) Plug cooling fan into control board. Note: The plug attaches only one way. The flat of the plug faces down. The top has two formed ridges that snap into the control board outlet.
  - 9) Reattach base to oven. Turn backover, plug in. Unit is ready for operation.