

**POWER CONNECTION BOARD INSTRUCTIONS**  
**MODEL 425 ONLY**  
**KIT #0023012SK**

**TOOLS NEEDED:**

Phillips Screwdriver  
Wire Snipper  
6 mm or 7/32 Wrench or Socket

**PARTS INCLUDED:**

Power Connection Board - 0023012

**Installation Instructions:**

- 1) Unplug oven from outlet.
- 2) Remove the clean-out tray and pizza grill assembly.
- 3) Turn oven over to remove base panel. Remove (6) phillips head screws. (2 on either end, and one each on the front and back).
- 4) Snip off all plastic strap clamps in the mechanical area.
- 5) Remove (4) phillips head screws that hold the power connection board assembly and panel. (2) screws from outer housing, (2) from inner housing.
- 6) Lift inner housing up out of the outer housing. Turn the inner housing diagonal and rest it on the edges of the outer housing.
- 7) Hold the replacement power connection board near the one in the oven. Carefully, one at a time. Remove each wire connection from the board and transfer wire to the same terminal on the replacement board.
- 8) Reattach power board connection board panel to inner housing of oven. Lower inner housing back into outer housing. \*Avoid pinching any wires. Do not leave any wires touching the inner housing. Reattach outer housing screws through power connection board and into panel.

\* **Important, wrap or tuck all wiring away from the inner housing or rewire tie to other wires.**

- 9) Reattach base to oven. Turn back over, plug in. Unit is now ready for operation.